



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4030-041
Job Sheet 184498



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1		HL 12-11-13
100	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-4		HL 12-11-13
110	HandFinish	1 pcs	11/9/18	11/9/18	0.00	1.03	HandFinish4		HL 12-11-13 DAS
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		NOV 15 2018 68
130	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		NOV 19 2018 9-89
140	QC21-SA	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		NOV 19 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068652
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5116953
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	51039541
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5115642
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068640
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5115080
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5127129
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5115452
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5115446
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5119290
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5108609
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5112717
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5118041
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5115826
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5115399
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5117430
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5094592
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5083541
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5104465
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	50500521
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	51099911

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish

5083558-1
5067901-2
5127105
5122771

Job Allocations

006428

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	229	0
	AN3-16A	2	100	0
	AN310-4	3	115	0
	AN310C4	2	125	0
	AN4-12	3	198	0
	AN5-17A	4	137	0
	D2530	1	21	0
	D2535	2	25	0
	D2537	2	56	0
	D3917-3	6	82	0
	D3953-17	2	9	0
	D3953-19	1	20	0
	D3953-21	1	27	0
	D3953-3	2	12	0
	D3953-7	2	104	0
	D3953-9	2	60	0
	D3969-3	1	13	0
	MS21042L3	6	2,863	0
	MS21042L5	4	729	0
	MS24665-151	3	225	0
	MS24665-300	2	107	0
	NAS1149C0432R	2	2,437	0
	NAS1149F0332P	8	2,943	0
	NAS1149F0432P	6	1,180	0
	NAS1149F0563P	4	786	0
110-HandFinish	D3913-041	1	4	0
	D3914-041	1	7	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S127646



Part: D4030-041

Job No: 184498

Serial No/Batch: S127646

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/14/18

Plex 10/10/18 2:42 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	☐	Pressure/Forced ☐	☐	Temperature/Cure ☐	☐
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